DOUBLE OUTLET CLAMP-ON SADDLE
Hole Center Location

This instruction is a supplement to COS-3A, CLAMP-ON SADDLE Installation Information which must be followed to complete installation.

1. Drill small pilot hole in desired position on pipe.

2. While holding strip in position, mark exact hole center on both strips.

3. Lay measuring strip on flat surface, determine half-way point between marks and highlight.

4. Squarely re-wrap measuring strip, aligning original marks and strip edge with exact pilot hole center.

5. Drill small pilot hole at marked center location.

NOTE: Do not use a Center-Punch or any other impact device to notch or dimple pipe.

NOTE: Remove all dirt and grease from pipe before starting.

Wrap measuring strip squarely around pipe, starting and ending at pilot hole center.

Use flexible measuring tape (Welder’s Tape) or cut strip from cardboard or other suitable material.

While holding strip in position, determine half-way point between marks and highlight.

Drill small pilot hole in desired position on pipe.

While holding strip in position, mark pipe adjacent to strip half-way point. Be sure to mark same side of strip as opposite hole.

NOTE: Remove all dirt and grease from pipe before starting.

While holding strip in position, mark exact hole center on both strips.

Lay measuring strip on flat surface, determine half-way point between marks and highlight.

Drill small pilot hole at marked center location.

NOTE: Do not use a Center-Punch or any other impact device to notch or dimple pipe.